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Program Management
Senior Manager
Matt Smith,

Overview
Kansas City Plant
Committed to our commercial practices.

Outstanding program management and the best services by applying the right technology, highest quality national security products and our relentless drive to convert ideas into the

To be the most admired team within the NSA for

VISION / MISSION
KCP is an integral part of the complex supply chain.

National Nuclear Security Administration

Position in the NWC
In a secure environment under one roof

Materials
- Coatings
- Hydrogen getters
- Desiccants
- Molded rigid plastics
- Shock mitigators
- Insulators
- Metal filled polymers
- Customs
- Compression parts
- Composite structures

Mechanical
- Special containers
- Secure trailers
- Handling equipment
- Structural supports
- Battery actuators
- Devices
- Inertial sensing
- Gas reservoirs
- Case parts
- Spool valves
- Coded switches

Electronic
- Laser and fiber optic systems
- LTCC, thick film & thin film
- Microelectronics systems
- Field test equipment
- Printed wiring boards
- Cables - RF, flex, multilayer
- Signal generators
- Telemetry
- Timers & programmers
- Radars
- Miniature fuzes/sensing devices
- Finding & arming systems

Manufacturing Factories

Three Unique Integrated

Kansas City Plant
Provides confidence from cradle to grave

- 275,000 pieces per year
- 3,000 work centers
- 36 process departments
- 120 advanced technologies
- 40 product families
- Three integrated facilities

Manufacturing

- Requirements
- High socio-economic
- Procurement
- NWC contracted
- Year 6 million receive parts per
- 600 different part numbers
- 340 production suppliers
- DFR and FAR compliant
- Supply Chain

- 400,000 reference documents
- 3,000 engineering changes per year
- 13,900 product drawings

Configuration Management

Services throughout the Program Life Cycle

- Providing More Than Just Parts

KCP Manufacturing Enterprise
Directed Stockpile Work

Stockpile Systems

Life Extension Programs

B6-1-7, 11 Replace targeted parts to extend service life - FPU 9/2006
B8-0-3 Replace major parts to extend service life (AF&F, GTS, and other warhead parts)

W76-0 Limited Life Component replacement, Flight tests and Surveillanc
W78-0 New gas transfer system in development
W80-0/1 Flight tests and Surveillanc
W87-0 System being retired; minimal current effort
W84-0 Flight tests, weapons refurbishment
JTA2 refresh, new NGM, LLC development & production
JTA4: New diagnostic system for new missile platform

The Kansas City Plant is operated and managed by Honeywell Federal Manufacturing & Technologies, LLC for the NNSA.
41% Reduction in 22 months
Supply Chain Efficiency
Twice as Fast - Procurement

FMZKT - Customer 100% Expection

Delivery Performance

Quality Escapes

ISM and Line management accountability drive safety performance

Safety - Total Recordable Case Rate

Excellent Performance